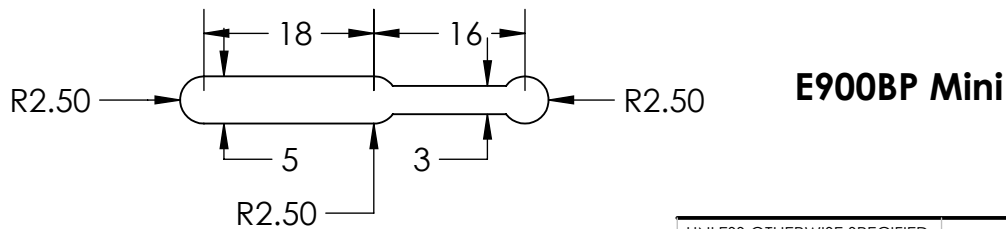
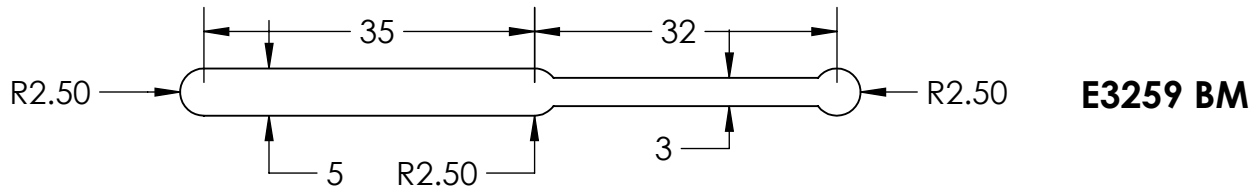
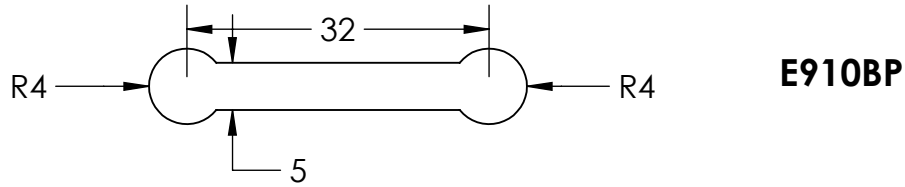
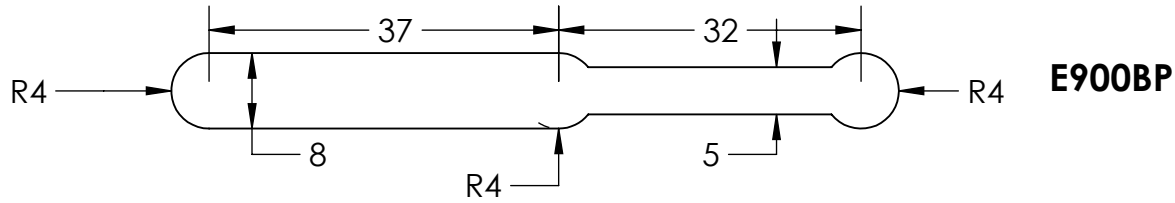


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ANGULAR: MACH ± BEND ±		MFG APPR.			
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