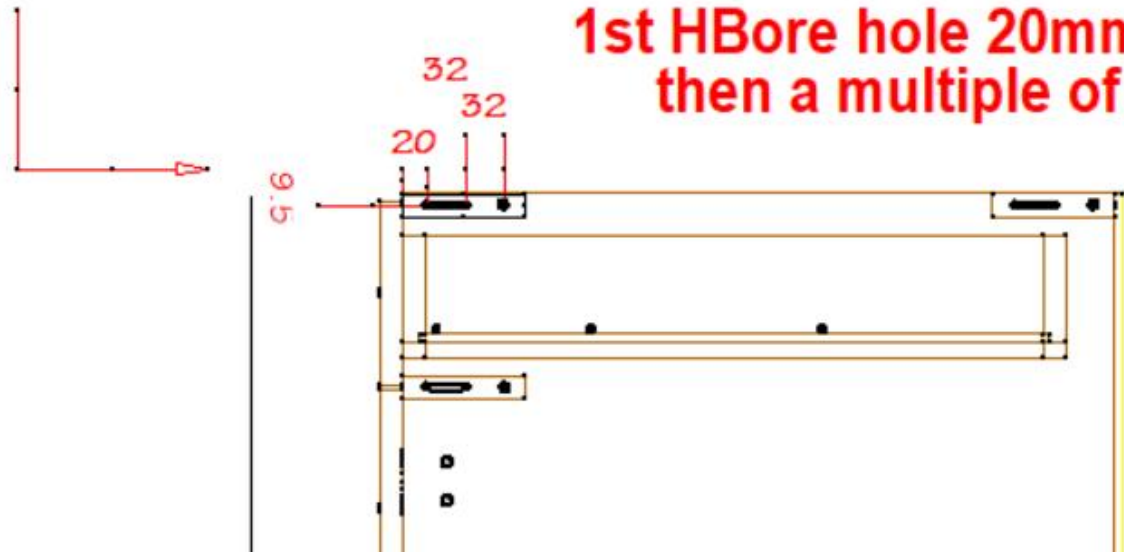**** If Manual HBore, do all holes 27mm depth**

Hclip 8mm holes, 21mm depth min.

Spring Pin 8mm holes, 27mm depth

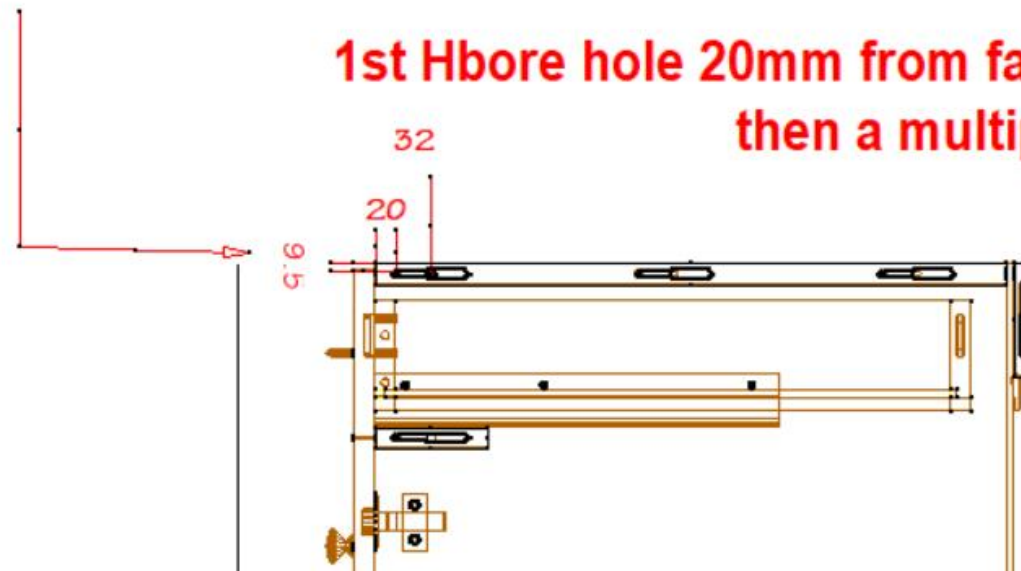**8mm hole center is 9.5mm from outside surface**

**1st HBore hole 20mm from face
then a multiple of 32mm**

32

32

20

9.5

** **If Manual Hbore, do all holes 27mm depth**

Channelock 8mm holes, 21mm depth
Spring Pin 8mm holes, 27mm depth

hole center is 9.5mm from outside surface

1st Hbore hole 20mm from face
then a multiple of 32mm

32

20

9.5